



---

## Landau Bar Installation Guide

### Materials Needed:

- Masking tape
- Windex/glass cleaner
- Rubbing alcohol
- Clean microfiber towel

**IMPORTANT WINTER NOTE:** To ensure proper adhesion of mastic, the glass area should be **at least 65 degrees**. After cleaning the window, we recommend using a heat gun or hair dryer to warm the glass if needed.

**Step 1:** Hold the complete bar up to the window and mark the front end stud location just under the bottom edge of the bar with masking tape.

**Step 2:** Clean the three stud locations with Windex or glass cleaner first, then with rubbing alcohol. Be sure no dirt, wax, or silicon material remains on the glass.

**Step 3:** Remove the thin plastic protectors from the mastic on the back of the studs. Do NOT touch the mastic to see if it is sticky. The natural oil on your skin will hamper the holding ability of the mastic.

**Step 4:** Apply bar to glass. The mastic gets a firm grip on the glass if you hold it in place for a few minutes.

**Step 5:** Leave the end acorn nuts loose and push stud on the glass. Check end studs over the next 24 hours, tightening the end acorn a little until the mastic has a firm grip. **Never tighten acorn nuts more than finger tight.**

### **Important Notes**

- Do NOT run the vehicle through an automatic car wash without removing bars first.
- Should a stud ever come loose from the glass, do NOT operate the vehicle until the bar is removed.

The bars can be removed in a few days by turning the acorn nuts counter clockwise. For a finished look and to possibly prevent loss of parts, replace formed washers and acorn nuts. **DO NOT OVER TIGHTEN.** Reverse the procedure to reinstall bars.